

Round dies

| | | | |
|----|-----|------------|-------------|
| MF | HSS | DIN 223 | EN 22568 |
|----|-----|------------|-------------|

ISO metric threads - Fine pitch - DIN 13 - Shape B - Tolerance 6 g
For steel strength up to 800 N/mm²

fine pitch

NORMEX®

In high speed steel HSS

Precision version - Lead chamfer

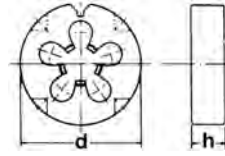
F 7954 - Right-hand threading

F 7955 - Left-hand threading

ABC TOOLS

In high speed steel -HSS

F 7957 - Right-hand threading



| Code | Ø mm | Pitch mm | d x h mm | F 7954 ... | F 7955 ... | F 7957 ... |
|-----------|---------|-------------|----------------|---|--|---|
| | | | | NORMEX® HSS - Right-hand F 7954 Each € | NORMEX® HSS - Left-hand F 7955 Each € | ABC TOOLS HSS - Right-hand F 7957 Each € |
| 0303 | M 3 | 0,35 | 20 x 5 | | | |
| 0404 | M 4 | 0,35 | 20 x 5 | | | |
| 0405 | M 4 | 0,5 | 20 x 5 | | | |
| 0505 | M 5 | 0,5 | 20 x 5 | | | |
| 0605 | M 6 | 0,5 | 20 x 5 | | | |
| 0607 | M 6 | 0,75 | 20 x 7 | | | |
| 0707 | M 7 | 0,75 | 25 x 9 | | | |
| 0805 | M 8 | 0,5 | 25 x 9 | | | |
| 0807 | M 8 | 0,75 | 25 x 9 | | | |
| 0810 | M 8 | 1 | 25 x 9 | | | |
| 0910 | M 9 | 1 | 25 x 9 | | | |
| 1007 | M 10 | 0,75 | 30 x 11 | | | |
| 1010 | M 10 | 1 | 30 x 11 | | | |
| 1012 | M 10 | 1,25 | 30 x 11 | | | |
| 1107 | M 11 | 0,75 | 30 x 11 | | | |
| 1110 | M 11 | 1 | 30 x 11 | | | |
| 1112 | M 11 | 1,25 | 30 x 11 | | | |
| 1207 | M 12 | 0,75 | 38 x 10 | | | |
| 1210 | M 12 | 1 | 38 x 10 | | | |
| 1212 | M 12 | 1,25 | 38 x 10 | | | |
| 1215 | M 12 | 1,5 | 38 x 10 | | | |
| 1410 | M 14 | 1 | 38 x 10 | | | |
| 1412 | M 14 | 1,25 | 38 x 10 | | | |
| 1415 | M 14 | 1,5 | 38 x 10 | | | |
| 1610 | M 16 | 1 | 45 x 14 | | | |
| 1615 | M 16 | 1,5 | 45 x 14 | | | |
| 1815 | M 18 | 1,5 | 45 x 14 | | | |
| 2010 | M 20 | 1 | 45 x 14 | | | |
| 2015 | M 20 | 1,5 | 45 x 14 | | | |
| 2210 | M 22 | 1 | 55 x 16 | | | |
| 2215 | M 22 | 1,5 | 55 x 16 | | | |
| 2410 | M 24 | 1 | 55 x 16 | | | |
| 2415 | M 24 | 1,5 | 55 x 16 | | | |
| 2420 | M 24 | 2 | 55 x 16 | | | |
| 2515 | M 25 | 1,5 | 55 x 16 | | | |
| 2615 | M 26 | 1,5 | 55 x 16 | | | |
| 2715 | M 27 | 1,5 | 65 x 18 | | | |
| 2720 | M 27 | 2 | 65 x 18 | | | |
| 2815 | M 28 | 1,5 | 65 x 18 | | | |
| 3010 | M 30 | 1 | 65 x 18 | | | |
| 3015 | M 30 | 1,5 | 65 x 18 | | | |
| 3020 | M 30 | 2 | 65 x 18 | | | |
| 3215 | M 32 | 1,5 | 65 x 18 | | | |
| 3615 | M 36 | 1,5 | 65 x 18 | | | |
| 3620 | M 36 | 2 | 65 x 18 | | | |
| 3630 | M 36 | 3 | 65 x 25 | | | |
| 4015 | M 40 | 1,5 | 75 x 20 | | | |
| 4020 | M 40 | 2 | 75 x 20 | | | |