

UNF				HSS-E				DIN 371				ISO 2B				UNF				HSS-E				DIN 371				ISO 2B				M				PM*				DIN 371				ISO 6HX																																			
ANSI B 1.1 American unified thread fine pitch																ANSI B 1.1 American unified thread fine pitch																ISO metric threading DIN 13																<b>coarse pitch</b>																Yellow ring TiN coated															
<b>F 7933</b>				<b>F 7934</b>				<b>F 7935</b>				<b>F 7936</b>				<b>F 7938</b>				<b>F 7945</b>																																																											
Model				7010 Rapid				4230 Rsp				4040 Grulo				Model				7011 Rapid				6040 Grulo				Model				4890 Rsp-Spez-S																																															
DIN				371				371				371				DIN				374				374				DIN				371																																															
Version/Shape				B/lead chamfer				C/right helix 15°				C/right helix 40°				Version/Shape				B/lead chamfer				C/right helix 40°				Version/Shape				C/right helix 25°																																															
Steel				HSS-E				HSS-E				HSS-E				Steel				HSS-E				HSS-E				Steel				PM + TiN																																															
Tolerance				2 B				2 B				2 B				Tolerance				2 B				2 B				Tolerance				ISO 6HX																																															
For holes																For holes												For holes																																																			
<b>For material group:</b>				<b>1.1</b>				<b>1.1</b>				<b>1.1</b>				<b>For material group:</b>				<b>1.1</b>				<b>1.1</b>				<b>For material group:</b>				<b>1.3.2 - 4.1 5.1</b>																																															
UNF	Threads per inch	pilot hole Ø mm	Code F 7933	Each €	Code F 7934	Each €	Code F 7935	Each €	UNF	Threads per inch	Pilot hole Ø mm	Code F 7936	Each €	Code F 7938	Each €	M	Pitch mm	pilot hole Ø mm	Code F 7945	Each €																																																											
2	64	1,85	0002		0002		—		7/16	20	9,90	—		0716		3	0,5	2,50	0003																																																												
3	56	2,15	0003		0003		—		9/16	18	12,90	0916		0916		4	0,7	3,30	0004																																																												
4	48	2,40	0004		0004		0004		5/8	18	18,50	—		0058		5	0,8	4,20	0005																																																												
5	44	2,70	—		0005		0005		3/4	16	17,50	—		0034		6	1	5,00	0006																																																												
6	40	2,95	0006		0006		—		1	12	23,25	0001		0001		8	1,25	6,80	0008																																																												
8	36	3,50	0008		0008		0008									10	1,5	8,50	0010																																																												
12	28	4,60	—		0012		0012																																																																								

\* PM = tap made in powder metallurgy high speed steel

To choose the right tap and coating indication, see tables from page 526