

G

HSS-E

DIN
5156

**Cylindrical gas
threading**
DIN ISO 228



			F 7916		F 7918		F 7919		F 7920	
Model			7011 Rapid		6002		6030-Rsp		6040 Grulo	
DIN			5156		5156		5156		5156	
Version/Shape			B/lead chamfer		C		C/right helix 15°		C/right helix 40°	
Steel			HSS-E		HSS-E		HSS-E		HSS-E	
For holes										
For material group:			1.1		1.1		1.1		1.1	
G	Threads per inch	pilot hole Ø mm	Code	Each €	Code	Each €	Code	Each €	Code	Each €
1/8	28	8,80	F 7916 0018		F 7918 0018		F 7919 0018		F 7920 0018	
1/4	19	11,80	F 7916 0014		F 7918 0014		F 7919 0014		F 7920 0014	
3/8	19	15,25	F 7916 0038		F 7918 0038		F 7919 0038		F 7920 0038	
1/2	14	19,00	F 7916 0012		F 7918 0012		F 7919 0012		F 7920 0012	
5/8	14	21,00	F 7916 0058		—		F 7919 0058		F 7920 0058	
3/4	14	24,50	F 7916 0034		F 7918 0034		F 7919 0034		F 7920 0034	
7/8	14	28,25	—		—		F 7919 0078		F 7920 0078	
1	11	30,75	F 7916 0001		F 7918 0001		F 7919 0001		F 7920 0001	
1 1/8	11	35,50	—		F 7918 0118		F 7919 0118		—	
1 3/8	11	41,50	F 7916 0138		F 7918 0138		F 7919 0138		—	
1 1/2	11	45,00	—		F 7918 0112		—		—	

To choose the right tap and coating indication, see tables from page 526