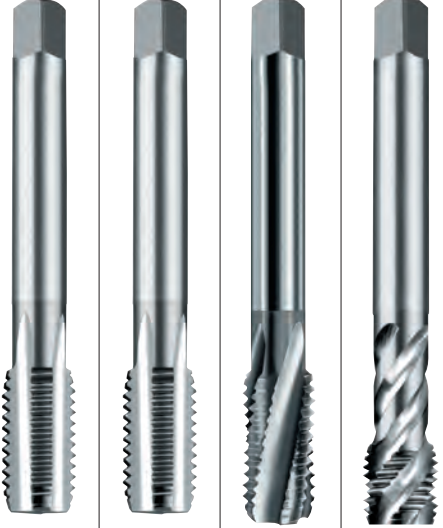










NORMEX[®] Machine taps

MF	HSS-E	DIN 374	ISO 2-6H
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ISO metric threading DIN 13								continuation							
fine pitch				Left threading								Left threading			
				F 7906	F 7907	F 7909	F 7910					F 7906	F 7907	F 7909	
Model				6002	6002 LH	6030 Rsp	6040 Grulo	Model				6002	6002 LH	6030 Rsp	
DIN				374	374	374	374	DIN				374	374	374	
Version/Shape				C	C/left threading	C/right helix	C/right helix 40°	Version/Shape				C	C/left threading	C/right helix	
Steel				HSS-E	HSS-E	HSS-E	HSS-E	Steel				HSS-E	HSS-E	HSS-E	
Tolerance				ISO 2-6H	ISO 2-6H	ISO 2-6H	ISO 2-6H	Tolerance				ISO 2-6H	ISO 2-6H	ISO 2-6H	
For holes								For holes							
For material group:				1.1	1.1	1.1	1.1	For material group:				1.1	1.1	1.1	
				F 7906	F 7907	F 7909	F 7910					F 7906	F 7907	F 7909	
Code	M	Pitch mm	pilot hole Ø mm	Each €	Each €	Each €	Each €	Code	M	Pitch mm	Cutting edge mm	Each €	Each €	Each €	
.... 0303	3	0,35	2,65				 1815	18	1,5	16,50				
.... 0404	4	0,35	3,65				 2007	20	0,75	19,20				
.... 0405	4	0,5	3,50				 2010	20	1	19,00				
.... 0503	5	0,35	4,65				 2015	20	1,5	18,50				
.... 0505	5	0,5	4,50				 2210	22	1	21,00				
.... 0603	6	0,35	5,65				 2215	22	1,5	20,50				
.... 0605	6	0,5	5,50				 2410	24	1	23,00				
.... 0607	6	0,75	5,20				 2415	24	1,5	22,50				
.... 0707	7	0,75	6,20				 2420	24	2	22,00				
.... 0807	8	0,75	7,20				 2515	25	1,5	23,50				
.... 0810	8	1	7,00				 2615	26	1,5	24,50				
.... 1010	10	1	10,00				 2715	27	1,5	25,50				
.... 1012	10	1,25	8,80				 2720	27	2	25,00				
.... 1210	12	1	11,00				 2815	28	1,5	26,50				
.... 1212	12	1,25	10,80				 2820	28	2	26,00				
.... 1215	12	1,5	10,50				 3010	30	1	29,00				
.... 1407	14	0,75	13,20				 3015	30	1,5	28,50				
.... 1410	14	1	13,00				 3020	30	2	28,00				
.... 1412	14	1,25	12,80				 3215	32	1,5	30,50				
.... 1415	14	1,5	13,50				 3220	32	2	30,00				
.... 1510	15	1	14,00				 3620	36	2	34,00				
.... 1610	16	1	15,00				 4015	40	1,5	38,50				
.... 1615	16	1,5	14,50				 4030	40	3	37,00				
.... 1810	18	1	17,00												

To choose the right tap and coating indication, see tables from page 526