

MF

HSS-E

DIN
374DIN
357ISO
2-6HISO metric
threading
DIN 13

fine pitch

○
Red ring○
Green ring

For nuts

			F 7887		F 7888/3		F 7888/4		F 7889		F 7900	
Model			7011 Rapid		6245 Grulo Spez.-R		6245 Grulo Spez.-G		6044 Grulo-Alu		8000	
DIN			374		374		374		374		357	
Version/Shape			B/lead chamfer		C/right helix 40°		C/right helix 40°		C/right helix 45°		Chamfer for nuts	
Steel			HSS-E		HSS-E		HSS-E		HSS-E		HSS-E	
Tolerance			ISO 2-6H		ISO 2-6H		ISO 2-6H		ISO 2-6H		ISO 2-6H	
For holes												
For material group:			1.1		1.3.1 - 1.3.2 5.1		1.4 - 1.6 3.1 - 3.2.1		3.1		Alloyed steels up to 900 N/mm ²	
M	Lead mm	Pilot hole Ø mm	Code F 7887	Each €	Code F 7888	Each €	Code F 7888		Code F 7889	Each €	Code F 7900	Each €
5	0,5	4,50	—		—		—		0505		—	
6	0,75	5,20	—		—		4607		0607		0607	
7	0,75	6,20	—		—		—		—		0707	
8	1	7,00	0810		—		4810		—		—	
9	1	8,00	—		—		—		—		0910	
10	1	9,00	0101		3101		4101		—		0101	
10	1,25	8,75	0102		—		—		—		—	
12	1,5	10,50	0125		3125		4125		—		0125	
14	1,5	12,50	0145		3145		4145		—		—	
16	1,5	14,50	0165		3165		4165		—		—	
18	1,5	16,50	0185		3185		4185		—		0185	
20	1,5	18,50	0205		3205		—		—		—	

To choose the right tap and coating indication, see tables from page 526