

## Combination drill taps

### With drill point

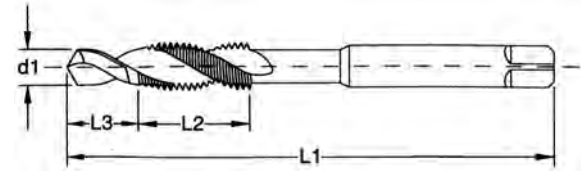
According to factory standards

**Allows to drill and tap through holes in one pass**

Max thread depth:

1 x d = long chipping material

1,5 x d = short chipping material

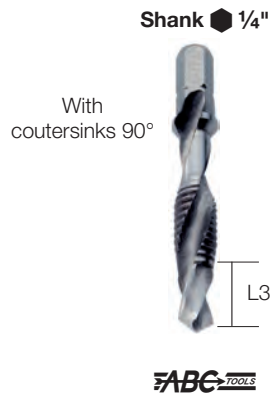


M	HSS	ISO 2-6h
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ISO metric  
threading

DIN 13

coarse  
pitch



**F 7808**



**F 7809/3**



**F 7809/5**

Version/Shape

Right

Right

Right

Steel

HSS-E

HSS-E

HSS-E

Tolerance

ISO 2-6H

ISO 2-6H

ISO 2-6H

For holes



For material group:

1.1

1.1

1.1

M	pitch mm	pilot hole $\varnothing$ mm	Code	F 7808 Each €	L1 mm	L2 mm	L3 mm	Code	F 7809/3 Each €	L1 mm	L2 mm	L3 mm	Code	F 7809/5 Each €	L1 mm	L2 mm	L3 mm
3	0,5	2,5	F 7808 0003		36	6	8	F 7809 3003		56	12	6,5	F 7809 5003		56	11	16
4	0,7	3,3	F 7808 0004		39	8	8	F 7809 3004		65	12	8	F 7809 5004		63	14	18
5	0,8	4,2	F 7808 0005		41	9	9	F 7809 3005		69	15	10	F 7809 5005		71	18	20
6	1	5,0	F 7808 0006		44	10	10	F 7809 3006		84	18	12	F 7809 5006		80	22	22
8	1,25	6,8	F 7808 0008		50	13	11	F 7809 3008		96	21	16	F 7809 5008		95	25	26
10	1,5	8,5	F 7808 0010		59	16	14	F 7809 3010		108	22	20	F 7809 5010		106	31	30
12	1,75	10,2	—		—	—	—	F 7809 3012		113	29	24	F 7809 5012		115	35	32

Set of 6 combination drill taps F 7808

With taps M 3-4-5-6-8-10

Pitch 0,5-0,7-0,8-1-1,25-1,5 mm

Suitable for **drilling and tapping through holes in one pass**

Right-hand version

Code F 7808 9000

**F 7808/9**

Each €

