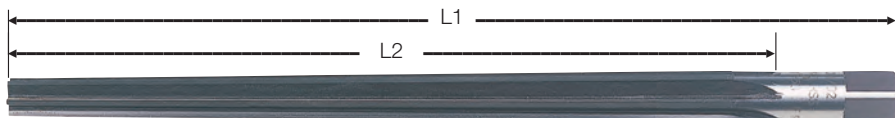
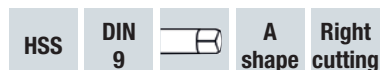


## Taper pin reamers

In HSS high speed steel

For hand use

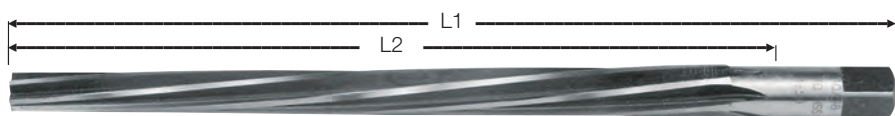
With straight shank and square drive



With straight cutting edges - Shape A

nom. Ø mm	Code	F 7772 Each €	min Ø mm	max Ø mm	L2 mm	L1 mm	□ mm	nom. Ø mm	Code	F 7772 Each €	min Ø mm	max Ø mm	L2 mm	L1 mm	□ mm
1,50	F 7772 0150		1,4	2,14	37	57	2,5	10,00	F 7772 1000		9,9	13,4	175	215	10
2,00	F 7772 0200		1,9	2,86	48	68	2,5	12,00	F 7772 1200		11,8	16	210	255	11,2
2,50	F 7772 0250		2,4	3,36	48	68	2,5	13,00*	F 7772 1300		12,86	16,74	194	240	12,5
3,00	F 7772 0300		2,9	4,06	58	80	3,15	14,00*	F 7772 1400		13,86	17,74	194	240	12,5
4,00	F 7772 0400		3,9	5,26	68	93	4	16,00	F 7772 1600		15,8	20,4	230	280	14
5,00	F 7772 0500		4,9	6,36	73	100	5	20,00	F 7772 2000		19,8	24,8	250	310	18
6,00	F 7772 0600		5,9	8	105	135	6,3	25,00	F 7772 2500		24,7	30,7	300	370	22,4
6,50	F 7772 0650		6,4	8,78	119	150	7	30,00	F 7772 3000		29,7	36,1	320	400	25
8,00	F 7772 0800		7,9	10,8	145	180	8								

\* Sizes not covered by DIN

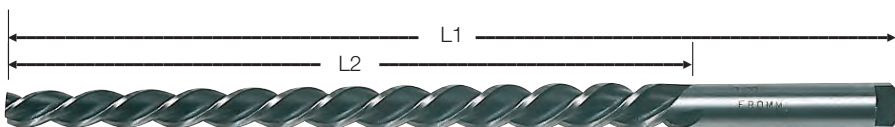


With helical cutting edges - Shape B

nom. Ø mm	Code	F 7773 Each €	min Ø mm	max Ø mm	L2 mm	L1 mm	□ mm	nom. Ø mm	Code	F 7773 Each €	min Ø mm	max Ø mm	L2 mm	L1 mm	□ mm
1,50	F 7773 0150		1,4	2,14	37	57	2,5	6,50	F 7773 0650		6,4	8,78	119	150	7
2,00	F 7773 0200		1,9	2,86	48	68	2,5	8,00	F 7773 0800		7,9	10,8	145	180	8
2,50	F 7773 0250		2,4	3,36	48	68	2,5	10,00	F 7773 1000		9,9	13,4	175	215	10
3,00	F 7773 0300		2,9	4,06	58	80	3,15	12,00	F 7773 1200		11,8	16	210	255	11,2
4,00	F 7773 0400		3,9	5,26	68	93	4	13,00	F 7773 1300		12,86	16,74	194	240	12,5
5,00	F 7773 0500		4,9	6,36	73	100	5	16,00	F 7773 1600		15,8	20,4	230	280	14
6,00	F 7773 0600		5,9	8	105	135	6,3	20,00	F 7773 2000		19,8	24,8	250	310	18

F 2

For machine use



Helical cutting edges, with high inclination (45°)

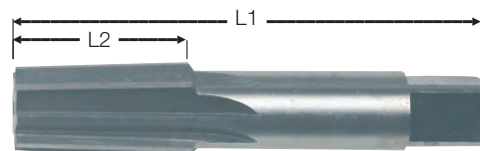
Taper 1:50

nom. Ø mm	Code	F 7774 Each €	min Ø mm	max Ø mm	L2 mm	L1 mm	Shank Ø mm	nom. Ø mm	Code	F 7774 Each €	min Ø mm	max Ø mm	L2 mm	L1 mm	Shank Ø mm
2,00	F 7774 0002		1,9	2,86	48	86	3,15	6,00	F 7774 0006		5,9	8	105	160	8
2,50	F 7774 0025		2,4	3,36	48	86	3,15	8,00	F 7774 0008		7,9	10,8	145	207	10
3,00	F 7774 0003		2,9	4,06	58	100	4	10,00	F 7774 0010		9,9	13,4	175	245	12,5
4,00	F 7774 0004		3,9	5,26	68	112	5	12,00	F 7774 0012		11,8	16	210	290	16
5,00	F 7774 0005		4,9	6,36	73	122	6,3								

## Reamers for tapered threading holes

Particularly suitable for reaming holes for Whitworth, Gas, NPT, NPTF, APJ threads

With straight shank and square drive - Straight cutting edges



nom. Ø	Code	F 7776 Each €	min Ø mm	max Ø mm	L2 mm	L1 mm	□ mm	nom. Ø	Code	F 7776 Each €	min Ø mm	max Ø mm	L2 mm	L1 mm	□ mm
1/8"	F 7776 0018		8,042	9,105	17	70	5,5	1"	F 7776 0001		27,996	30,684	43	130	20
1/4"	F 7776 0014		10,308	11,996	27	80	9	1 1/4"	F 7776 0114		36,721	39,471	44	140	24
3/8"	F 7776 0038		13,728	15,416	27	85	9	1 1/2"	F 7776 0112		42,791	45,604	45	150	29
1/2"	F 7776 0012		16,938	19,126	35	95	12	2"	F 7776 0002		54,803	57,678	46	160	35
3/4"	F 7776 0034		22,253	24,411	35	105	16								