

## LUKAS Abrasive caps, sleeves and mandrels

For deburring, cleaning, polishing and finishing metals

The heads of rubber mandrels are slightly smaller than caps and sleeves for easy application

**Quality NKS special corundum caps:**

for material removal on stainless steel, heat and acid resistant steel, mould steel



**Cylindrical - ZY**

D 9620 - Rubber mandrels - 5 pcs.

D 9622 - Caps - 100 pcs.

Shank Ø 3 mm

Diameter x max height	mm	5x10	7x12	10x15
Code		D 9620 0510	D 9620 0712	D 9620 1015
D 9620 - Rubber mandrels	Each €			
Code		—	D 9622 2012	D 9622 2015
D 9622/2 - NKS - Grit 60	Each €			
Code		D 9622 3010	D 9622 3012	D 9622 3015
D 9622/3 - NKS - Grit 80	Each €			
Code		D 9622 4010	D 9622 4012	D 9622 4015
D 9622/4 - NKS - Grit 150	Each €			
Max rotational speed	rpm	45000	32000	22000



D 9622 - Type NKS

**Cylindrical pointed nose - WK**

D 9624 - Rubber mandrels - 5 pcs.

D 9626 - Caps - 100 pcs.

Shank Ø 3 mm

Diameter x max height	mm	5x11	7x13	10x15
Code		D 9624 0511	D 9624 0713	D 9624 1015
D 9624 - Rubber mandrels	Each €			
Code		—	D 9626 2013	D 9626 2015
D 9626/2 - NKS - Grit 60	Each €			
Code		D 9626 3011	D 9626 3013	D 9626 3015
D 9626/3 - NKS - Grit 80	Each €			
Code		D 9626 4011	D 9626 4013	D 9626 4015
D 9626/4 - NKS - Grit 150	Each €			
Max rotational speed	rpm	45000	32000	22000



D 9626 - Type NKS

**Cylindrical round nose - WR**

D 9628 - Rubber mandrels - 5 pcs.

D 9630 - Caps - 100 pcs.

Shank Ø 3 mm

Diameter x max height	mm	5x11	7x13	10x15	13x19
Code		D 9628 0511	D 9628 0713	D 9628 1015	D 9628 1319
D 9628 - Rubber mandrels	Each €				
Code		—	D 9630 2013	D 9630 2015	D 9630 2319
D 9630/2 - NKS - Grit 60	Each €				
Code		D 9630 3011	D 9630 3013	D 9630 3015	D 9630 3319
D 9630/3 - NKS - Grit 80	Each €				
Code		D 9630 4011	D 9630 4013	D 9630 4015	D 9630 4319
D 9630/4 - NKS - Grit 150	Each €				
Max rotational speed	rpm	45000	32000	22000	23000



D 9630 - Type NKS

## LUKAS Set of caps and mandrels

With abrasive caps, sleeves in normal corundum quality NK and rubber mandrels

In impact resistant synthetic resin box, dimensions LxDxh 327x257x55 mm

Caps Grana 80		Caps Grana 150		Mandrels Ø 3 mm		Mandrels Ø 6 mm	
10 pcs	D 9621/2 mm 13x17 D 9625/2 mm 13x19 D 9629/2 mm 13x19 D 9639 mm 16x32	100 pcs	D 9621/3 mm 5x10 D 9625/3 mm 5x11 D 9629/3 mm 5x11	2 pcs	D 9620 mm 5x10 D 9620 mm 7x12 D 9624 mm 5x11 D 9624 mm 7x13 D 9628 mm 5x11 D 9628 mm 7x13	1 pc	D 9635 mm 5x15 D 9635 mm 11x25 D 9635 mm 16x32
15 pcs	D 9625/2 mm 16x26 D 9629/2 mm 16x26	50 pcs	D 9621/3 mm 7x12 D 9625/3 mm 7x13 D 9629/3 mm 7x13 D 9637 mm 5x15				cylindrical pointed nose - WK mm 16x26
10 pcs	D 9625/2 mm 10x15	20 pcs	D 9621/3 mm 10x15 D 9629/3 mm 10x15	1 pc	D 9620 mm 10x15 D 9620 mm 13x17 D 9624 mm 10x15 D 9624 mm 13x19 D 9628 mm 10x15 D 9628 mm 13x19		cylindrical round nose - WR mm 16x26
		10 pcs	D 9637 mm 11x25				
Code D 9642 9000		D 9642/9		Each €		1	

